



中国认可
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检测
TESTING
CNAS L2885



TEST REPORT

Report No.:	HST-B241204056-01-1
Sample Description.....:	Deep Cycle Lead Acid Battery
Model.....:	DC12-200
Assessment Category.:	Entrusted
Applicant.....:	EAST CHAMPION POWER CO.,LTD

Guangdong Huesent Testing & Inspection Technology Co., Ltd.



TEST REPORT


Sample Description	Deep Cycle Lead Acid Battery	Trademark	EAST CHAMP
Model	DC12-200	Specification	12V200Ah/10hr
Assessment Category	Entrusted	Sample Quantity	6 Pieces
Applicant	EAST CHAMPION POWER CO.,LTD	Sample Status	The samples are sound, intact and fit for test.
Sample Received Date	2024.11.09	Test Date	2024.11.09~2024.12.31
Manufacturer	EAST CHAMPION POWER CO.,LTD		
Address	Yanhuacheng Industrial Park, Dayangzhou ,Xingan County, Jian City, Jiangxi Province, China		
Factory	EAST CHAMPION POWER CO.,LTD		
Address	Yanhuacheng Industrial Park, Dayangzhou ,Xingan County, Jian City, Jiangxi Province, China		
Test address	Unit 102,4th Building, HongJi e Valley International Enterprises Port, Tongji West Road, NantouTown, Zhongshan City, Guangdong.		
Test Items	See the Table 2		
Test standard	IEC 60896-21:2004 Stationary lead-acid batteries –Part 21:Valve regulated types – Methods of test IEC 60896-22:2004 Stationary lead-acid batteries –Part 22:Valve regulated types – Requirements		
Test Conclusion	The results conform to the requirements of standards and customer with respect to the test items.  (Stamp of Test Unit)		
Remarks	There are fifty models (See the Table 1) for application, shown in this report, with the difference being the outer sizes and capacity. All of the tests were performed on DC12-200(12V200Ah/10hr).		
Tested by : Neil	Sign: <i>Neil</i>	2025.01.20	
Reviewed by: Tony	Sign: <i>Tony</i>	2025.01.20	
Approved by: Ben	Sign: <i>Ben</i>	2025.01.20	

Table 1:Models for application			
No.	Models	No.	Models
1	12V200AH	26	12V40AH
2	12V1.3AH	27	12V45AH
3	12V2.3AH	28	12V50AH
4	12V4AH	29	12V55AH
5	12V4.5AH	30	12V60AH
6	12V5AH	31	12V65AH
7	12V7AH	32	12V70AH
8	12V7.2AH	33	12V75AH
9	12V7.5AH	34	12V80AH
10	12V9AH	35	12V90AH
11	12V10AH	36	12V95AH
12	12V12AH	37	12V100AH
13	12V14AH	38	12V105AH
14	12V15AH	39	12V110AH
15	12V17AH	40	12V120AH
16	12V18AH	41	12V130AH
17	12V20AH	42	12V135AH
18	12V22AH	43	12V150AH
19	12V24AH	44	12V155AH
20	12V26AH	45	12V170AH
21	12V28AH	46	12V180AH
22	12V30AH	47	12V220AH
23	12V33AH	48	12V230AH
24	12V35AH	49	12V250AH
25	12V38AH	50	12V280AH

Table 2:Test Items		
Test Clause	Measures	Purpose
6.1	Gas emission	To determine the emitted gas volume
6.2	High current tolerance	To verify the adequacy of current conduction cross-sections
6.3	Short circuit current and d.c. internal resistance	To provide data for the sizing of fuses in the exterior circuit
6.4	Protection against internal ignition from external spark sources	To evaluate the adequacy of protective features
6.5	Protection against ground short propensity	To evaluate the adequacy of design features
6.6	Content and durability of required markings	To evaluate the quality of the markings and the content of the information
6.7	Material identification	To ensure the presence of material identification markings
6.8	Valve operation	To ensure the correct opening of safety valves
6.9	Flammability rating of materials	To verify the fire hazard class of battery materials
6.10	Intercell connector performance	To verify the maximum surface temperatures of the connectors during high rate discharges
6.11	Discharge capacity	To verify the available capacities at selected discharge rates or discharge durations.
6.14	Recharge behaviour	To determine the recovery of capacity or autonomy time after a power outage
6.17	Abusive over-discharge	To determine the expected behaviour when excessive capacity is discharged
6.18	Thermal runaway sensitivity	To determine the expected times to establish a condition of escalating current and temperature
6.19	Low temperature sensitivity	To determine the sensitivity toward damage induced by electrolyte freezing
6.20	Dimensional stability at elevated internal pressure and temperature	To determine the propensity of the cell or monobloc battery to be deformed by internal pressure and at elevated temperature
6.21	Stability against mechanical abuse of units during installation	Determine the propensity of the cell or monobloc battery to fracture or leak when dropped.

TEST RESULT

IEC 60896-21:2004, IEC 60896-22:2004			
Items	Requirement – Test	Result - Remark	Verdict
6.1	<p>Gas emission:</p> <p>The test methods are according to clause 6.1.1 to 6.1.14 which are stated in the standard IEC 60896-21</p> <p>Requirement and application: Measure gas volumes (At the rated float charge voltage; At 2,40 Vpc overcharge voltage conditions). State data for all applications: ml gas per cell, h and Ah at 20° or 25 °C; ml gas per cell, h and Ah at 20° or 25 °C.</p>	<p>At the rated float charge voltage $U_{flo}=2.25V/(Ah \cdot h \cdot cell)$ at 25° C: 1#: $Ge=0,00021ml/(Ah \cdot h \cdot cell)$ 2#: $Ge=0,00022ml/(Ah \cdot h \cdot cell)$ 3#: $Ge=0,00018ml/(Ah \cdot h \cdot cell)$</p> <p>At 2,40 Vpc overcharge voltage conditions at 25° C: 1#: $Ge=0,0065ml/(Ah \cdot h \cdot cell)$ 2#: $Ge=0,00069ml/(Ah \cdot h \cdot cell)$ 3#: $Ge=0,00057ml/(Ah \cdot h \cdot cell)$</p>	State the value
6.2	<p>High current tolerance:</p> <p>The test methods are according to clause 6.2.1 to 6.2.6 which are stated in the standard IEC 60896-21</p> <p>Requirement and application: Measure unit voltage, inspect and document the status of the top-lead and terminals of each unit after 30 s current flow. Pass for all applications: Voltage of unit >2,0 Vpc; Show evidence of no incipient melting or of no loss of electrical continuity after 30 s of high current flow (value to be stated).</p>	<p>It has no any damage after 30 s of high current flow.</p> <p>Voltage after open circuit for 5min: 1#: $U=12.83V$ 2#: $U=12.80V$ 3#: $U=12.81V$</p>	P
6.3	<p>Short circuit current and d.c. internal resistance:</p> <p>The test methods are according to clause 6.3.1 to 6.3.6 which are stated in the standard IEC 60896-21</p> <p>Requirement and application: Define prospective short-circuit value I_{sc} and internal resistance R_i of all units of a type range. State data for all applications: Short-circuit current (I_{sc}) in A; Internal resistance (R_i) in ohms.</p>	<p>1#: $I_{sc}=3498.5A$ $R_i =3.43m\Omega$</p> <p>2#: $I_{sc}=3468.2A$ $R_i =3.46m\Omega$</p> <p>3#: $I_{sc}=3448.3A$ $R_i =3.48m\Omega$</p>	State the value

IEC 60896-21:2004, IEC 60896-22:2004			
Items	Requirement – Test	Result - Remark	Verdict
6.4	Requirement for protection against internal ignition from external spark sources	Batteries 4#, 5#, 6# both no rapid combustion, no explosion Conformity	P
	The test methods are according to clause 6.4.1 to 6.4.6 which are stated in the standard IEC 60896-21		
	Requirement and application: see table 7 in the standard IEC 60896-22		
6.5	Requirement for Protection against ground short propensity	No ground short, no leakage Conformity	P
	Requirement and application: see table 8 in the standard IEC 60896-22		
	The test methods are according to clause 6.5.1 to 6.5.9 which are stated in the standard IEC 60896-21		
6.6	Content and durability of required markings:	Information remain readable after test and content meet requirement	P
	The durability of the marking shall be tested according to clause 1.7.13 of IEC 60950-1 and the content of marking shall meet the requirement of IEC 60896-22		
	Requirement and application: Expose information to chemicals. Pass all substances for all applications: Information shall remain readable after exposure to chemicals and remain in place Requested information to be present for all applications.	See the ANNEX A	
6.7	Material identification:	All the symbol remain readable; ABS plastic	P
	The test methods are according to clause 6.7.1 to 6.7.4 which are stated in the standard IEC 60896-21		
	Requirement and application: Inspect case and/or cover for ISO 1043-1 materials symbol. Expose to chemicals. Pass for all applications: ISO symbol present on the outside of the cover or/and case. Symbol shall remain readable after exposure to chemicals and remain in place. (NOTE If the material of the case differs from the material of the cover, then a material identification symbol should also be present on the case. Otherwise one symbol on the cover is sufficient.)		

IEC 60896-21:2004, IEC 60896-22:2004			
Items	Requirement – Test	Result - Remark	Verdict
6.8	Valve operation:	The valve adequate opening Gas release detected stress temperature impact test Valve pressure: 13.2kpa~18.1kpa	P
	The test methods are according to clause 6.8.1 to 6.8.3 which are stated in the standard IEC 60896-21		
	Requirement and application: Overcharge units and detect gas flow from the valve. Pass for all applications: Gas release detected before and after stress temperature impact test		
6.9	Flammability rating of materials:	The flammability rating level for samples of thickness equivalent to that of case and cover: V-0	State the level
	The test methods are according to clause 6.9.1 to 6.9.4 which are stated in the standard IEC 60896-21		
	Requirement and application: Determine flammability rating of case and cover material. State data for all applications: State the flammability rating level for samples of thickness equivalent to that of case and cover		
6.10	Intercell connector performance:	Batteries 1#~6# maximum temperature:41.0°C	P
	The test methods are according to clause 6.10.1 to 6.10.2 which are stated in the standard IEC 60896-21		
	Requirement and application: Measure and report maximum intercell connector temperature reached. State data for all applications: State maximum temperature reached.		
6.11	Discharge capacity:	See the ANNEX B	P
	The test methods are according to clause 6.11.1 to 6.11.12 which are stated in the standard IEC 60896-21		
	Requirement and application: Determine actual capacity C_a . C_a to be at least X % of C_{rt} with all units at all rates shown below: 10 h 1,80 Vpc; 3 h 1,70 Vpc; 1 h 1,60 Vpc; 0.25 h 1,60 Vpc. Comply for all applications: $C_a \geq 95 \% C_{rt}$ (NOTE The requirement of $C_a \geq 95 \% C_{rt}$ applies not to the average but to each individual capacity of each of the 6 units tested with a particular discharge rate.)		

IEC 60896-21:2004, IEC 60896-22:2004			
Items	Requirement – Test	Result - Remark	Verdict
6.14	Recharge behavior:		P
	The test methods are according to clause 6.14.1 to 6.14.12 which are stated in the standard IEC 60896-21	1#: Rbf _{24h} =95.8% Rbf _{168h} =100.1%	
	Requirement and application: Determine capacity after recharge; Rbf _{24h} (24 h Recharge behaviour factor), Rbf _{168h} (168 h Recharge behaviour factor). Comply for all applications: ≥90 %, ≥98 % (NOTE The requirement applies not to the average but to each of the individual tested units.)	2#: Rbf _{24h} =96.2% Rbf _{168h} =100.8% 3#: Rbf _{24h} =96.1% Rbf _{168h} =100.4%	
6.17	Abusive over-discharge:		P
	The test methods are according to clause 6.17.1 to 6.17.15 which are stated in the standard IEC 60896-21	Unbalanced string over-discharge capacity C _{aod} : C _{aod} =0.93 C _{rt(3h rate)}	
	Requirement and application: see table 21 in the standard IEC 60896-22	Cyclic over-discharge capacity C _{aoc} : C _{aoc} =0.97 C _{rt(3h rate)}	
6.18	information on thermal runaway sensitivity		P
	The test methods are according to clause 6.18.1 to 6.18.14 which are stated in the standard IEC 60896-21	Ultimate temperature after 168h at 2,45 Vpc: T _a =36.9 °C	
	Requirement and application: see table 22 in the standard IEC 60896-22	Ultimate temperature after 24h at 2,60 Vpc: T _b =38.3 °C	
6.19	impact of low temperature service on capacity		P
	The test methods are according to clause 6.19.1 to 6.19.13 which are stated in the standard IEC 60896-21	C _{als} =1.00C _{rt(3h rate)} No mechanical damages	
	Requirement and application: see table 23 in the standard IEC 60896-22		
6.20	dimensional stability at elevated internal pressures and temperatures		P
	The test methods are according to clause 6.20.1 to 6.20.6 which are stated in the standard IEC 60896-21	Change in: Length:0,33% +0.5mm Width:0,231% +0.2mm	
	Requirement and application: see table 24 in the standard IEC 60896-22		

IEC 60896-21:2004, IEC 60896-22:2004			
Items	Requirement – Test	Result - Remark	Verdict
6.21	stability against mechanical abuse of units during installation	No leakage, No broken	P
	The test methods are according to clause 6.21.1 to 6.21.6 which are stated in the standard IEC 60896-21		
	Requirement and application: see table 25 in the standard IEC 60896-22		

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TEST RESULT

ANNEX A: 6.6-Requested markings information to be present	
Technical information to be present	
Polarity sign at the positive terminal(s) with a + symbol radius of at least 6 mm	Conformity
Manufacturer and/or vendor name	EAST CHAMPION POWER CO.,LTD
Country of origin of unit	Made in China
Type designation of unit	DC12-200(12V200Ah/10hr)
At least one rated capacity and its final voltage in Vpc or V per unit at a rate listed in 6.11 of IEC 60896-2-1	200Ah(End voltage 1.80Vpc 25 °C)
Rated temperature (20 °C or 25 °C) for the capacity value	25 °C
Float voltage in Vpc or V per unit at a rated temperature of 20 °C and/or 25 °C	13.6~13.8V of 25 °C
Date of manufacture (see Note 1 below) in clear unequivocal mm.yyyy format	/
ISO warning symbols to be present with 11 mm diameter minimum size and in two contrasting colours (See Note 2 and 3 below)	
Warning	P
Electrical danger	P
No open fires and sparks	P
Wear eye protection	P
Read instructions	P
Environmental protection and recycling symbols to be present	
Recycling symbol	P
Crossed out waste bin	P
NOTE 1 For the purpose of this standard the “date of manufacture” is defined as the date of final inspection of the units in the factory of origin.	
NOTE 2 When the physical dimensions of the units do not allow to apply the symbols on the unit itself then a separate label to be affixed near the battery or on the battery operating instructions is acceptable.	
NOTE 3 The background colour is considered to be one colour.	

TEST RESULT

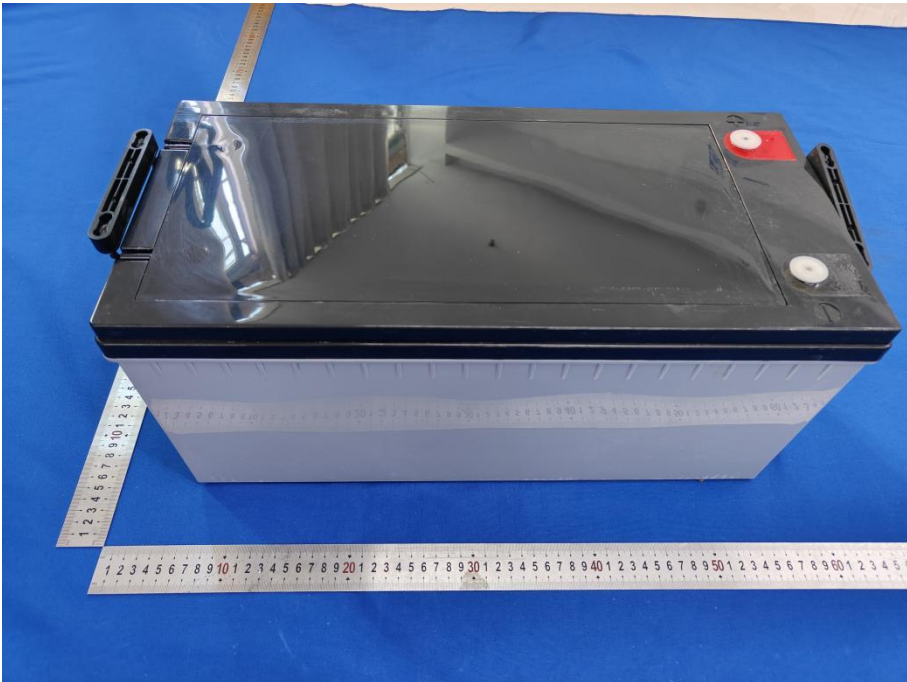
ANNEX B: 6.11-Discharge capacity									
Capacity Sample No.	C _{rt} =200Ah		C _{rt} =157.8Ah		C _{rt} =128Ah		C _{rt} =90.5Ah		Remark
	C ₁₀ (Ah)	%of C _{rt}	C ₃ (Ah)	%of C _{rt}	C ₁ (Ah)	%of C _{rt}	C _{0.25} (Ah)	%of C _{rt}	
1#	203.60	101.8	161.7	102.5	132.6	103.6	94.1	104.0	25°C C _a ≥95%C _{rt}
2#	202.80	101.4	161.6	102.4	132.5	103.5	94.3	104.2	
3#	203.20	101.6	162.4	102.9	132.5	103.5	95.1	105.1	
4#	202.60	101.3	161.9	102.6	133.4	104.2	94.4	104.3	
5#	203.00	101.5	162.1	102.7	133.0	103.9	95.4	105.4	
6#	203.40	101.7	161.3	102.2	132.1	103.2	95.0	105.0	

Photo(s) of the tested samples

Fig. 1 – Front view of battery:



Fig. 2 – Back view of battery:



-- End of Report --

Report Statement

- 1.This test report is invalid if altered, additions and deletions.
- 2.This test report is responsible for tested samples only .
- 3.Objections to the test report must be submitted to Guangdong Huesent Testing & Inspection Technology Co., Ltd. within 15 days.
- 4.The test report is invalid without the signatures of tester, reviewer, approver, and official stamp of test unit.
- 5.Without permission of Guangdong Huesent Testing & Inspection Technology Co., Ltd., This report is not permitted to be duplicated in extracts.
- 6.“P”=Pass=Test item conform to the requirement
“F”= Fail=Test item not conform to the requirement
“N”= Not Applicable =Test item Not Applicable to the test object

